

Moddiction Custom Alcantara/Leather S2000 door insert installation instructions.

Tools needed:

Philips screw driver.

3M Super 77 adhesive spray glue.

Alcohol or something to clean the door insert before overlaying the new piece.

A face mask is also recommended due to the fumes.

Having a 2nd person to help is strongly recommended as well and makes the installation MUCH easier!

First step is to remove the entire interior door panel from the car.

Below is a picture of the AP2 interior door panel.



Both AP1 and AP2 interior door panels will remove the same.

To clear up any confusion we have shown the removal of the AP2 door panels but done the installation on an AP1 door panel insert.

First step as shown below is to pop out the door handle covers. Once those are both popped off there is one screw behind each cover that needs to be removed.





Once both screws are out you will need to remove the door release housing from the door panel shown below. There is one screw that needs to be removed. Then you can pull the door release housing out.









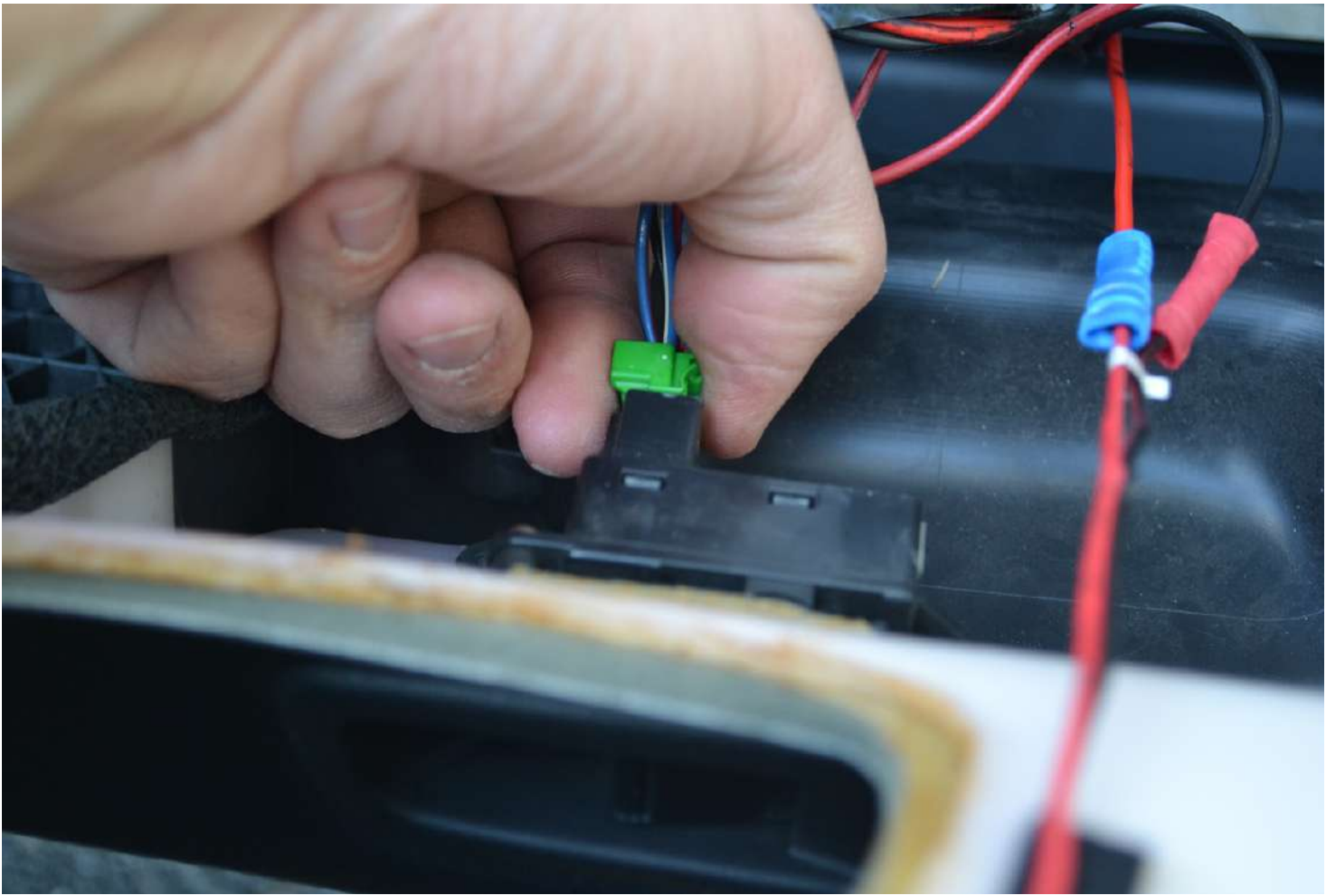
Once that has been removed you are ready to take the door panel off. It is held on only by clips once those 3 screws have been removed.

Carefully pull the door panel, starting at the front bottom corner, and then all along the bottom and sides. Once the bottom and sides are loose you can lift it up slightly and wiggle it free.





There is a plug on the backside for the window switch that will need to be removed and if you have tweeters installed those will have to be disconnected as well.

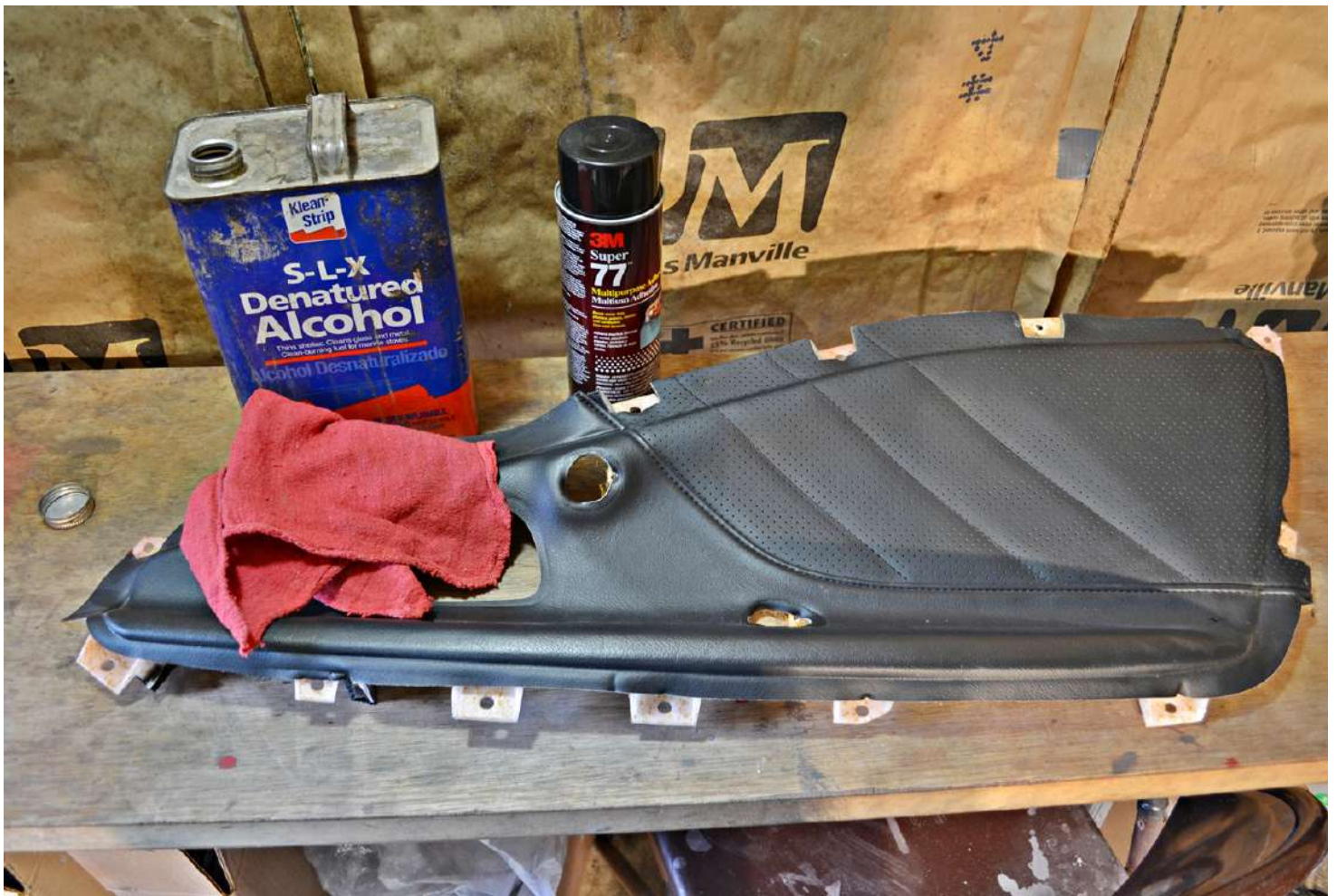


Now the door insert should be removed from the car.



First remove the door handle. There are 2 screws holding it in place from the backside. As you can see there are lots of screws holding the door insert onto the whole interior door panel. All (16) must be removed. Once those are removed the door insert will pop out.

You have to pop out the window switch by pushing it from underneath and out. It should pop right out.



You are now ready to install the custom door insert cover.

Clean the surface thoroughly with alcohol or some sort of cleaner you have to remove any dirt or oils on the surface to ensure the glue will adhere properly.

Once it has been cleaned, lay the custom door insert cover over the door insert to give you an idea of how it has to be installed. Make sure there is enough fabric on all sides to completely cover it. You also need to ensure the door release cutout and the 2 cutouts for the door handle line up. Make sure to line up the stitching sections as best you can as well.



Once you have determined the best spot to overlay the door insert, have someone hold it in place. I found it works best to start at the back end and do it in 1/3 sections.

Fold the right side back and use some newspaper to ensure no glue gets on the face of the door insert cover.



Once again make sure everything is in the correct final position. (There is a very limited timeframe to adjust once the two pieces are glued together)

Now spray the adhesive on the door insert first. Make sure it is entirely covered. Do the same for the door insert cover but you do not need to use quite as much.
It is best to wait 1-2 minutes after the glue has been sprayed to stick the cover piece over.



Now carefully press the door insert cover over the door insert. Make sure there are no creases and it is covering all the material that will be showing. Make sure it is tight in all spots.



Now continue to do the next section if all lines up correctly. If you need to make quick adjustments you can do so but might need to spray a little more glue depending on how quickly you pull them apart.





Next move on to the last section. Make sure it is pressed down from the middle outwards to ensure there is no material that is not glued down. If the outside edges touch first it will be difficult for the middle to be pressed together.





Now it should be entirely covered. The holes for the door handle will need to have slits cut so you can re install the door handle.





You might have to trim some material from the backside and then use some more spray adhesive to ensure the edges are all folded over and pulled tight.

Put the window switch back in and you are ready to re install the door insert into the door panel.





You are now DONE with the door insert cover installation.
Now just need to reverse the steps to install the door panel back into the car.
Make sure you remember to plug the window switch plug back in.