

Qube's LED Gauge Cluster

**Core Exchange Installation Instructions
For the AP1 52000 (2000-2003)**



Qube Engineering
21914 Palos Verdes Blvd
Torrance, CA 90503
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INCLUDED PARTS

If your package does not contain all of the following parts, please contact Qube Engineering before continuing.

Modified Gauge Cluster Face

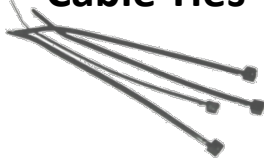


Power Connector

Power Connection Cable



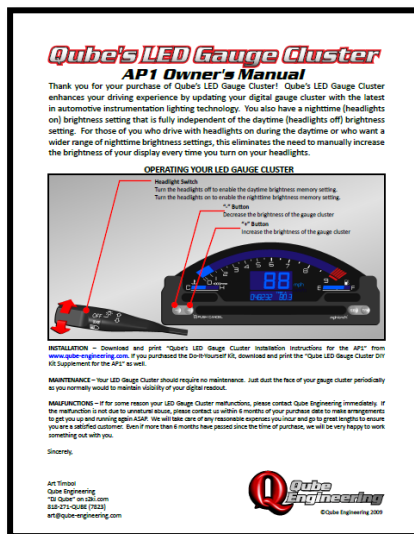
Cable Ties



Fuse Box Power Splitter



Owner's Manual

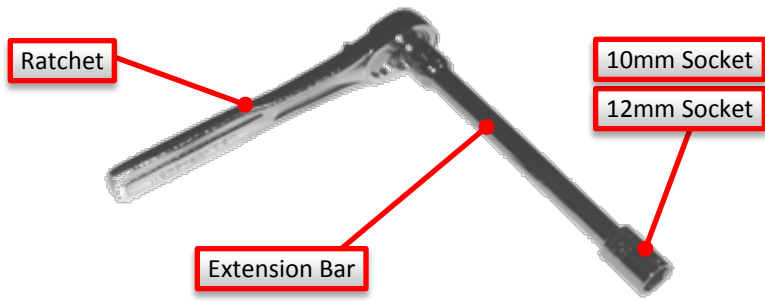


Screw Cap Removal Tool



REQUIRED TOOLS

Ratchet, Extension Bar, 10mm and 12mm Socket



Low Adhesive Tape (Painter's Tape)



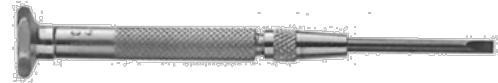
Medium / Long Philips Screwdriver



Short Philips Screwdriver



Thin Flathead Screwdriver



Scissors



Flashlight

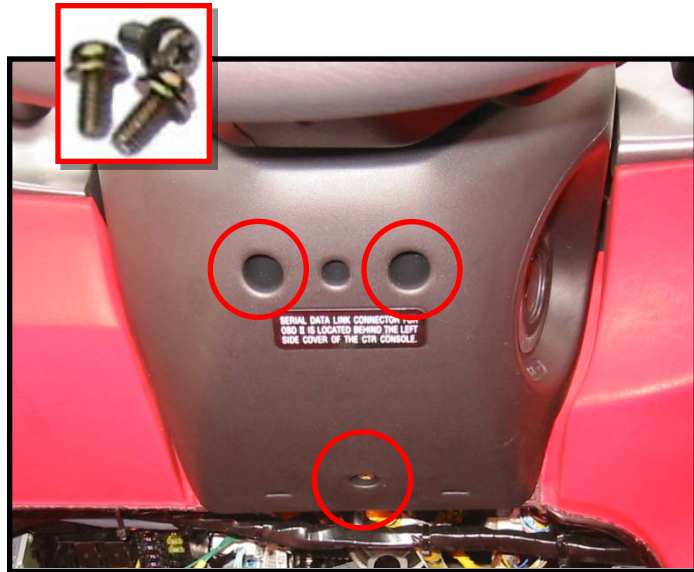


INSTALLATION PG 1

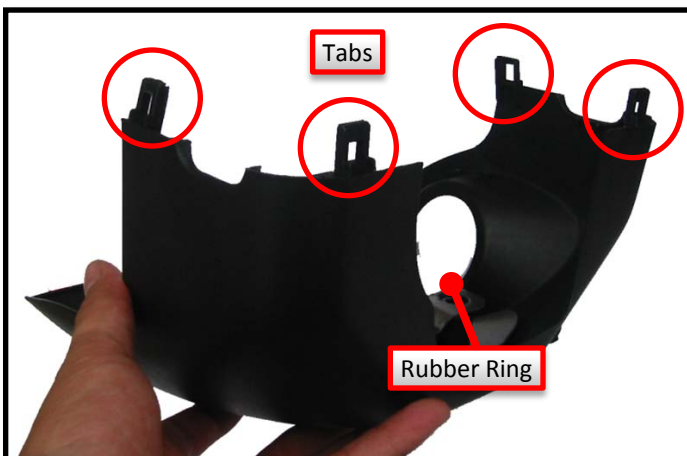
1) Although not absolutely necessary for the LED Gauge Cluster Installation, it is always a good idea to disconnect the battery when doing any work on your car.



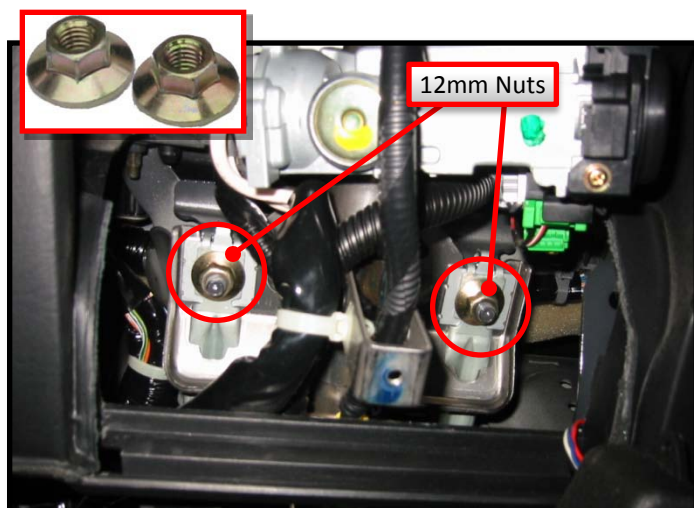
2) Using the long Philips screwdriver, remove the three screws that hold the lower steering column cover in place. Put the screws aside.



3) The lower steering column cover is held in place with four tabs. While pulling on the rear of the lower column cover, wiggle each corner where the tabs are located to dislodge them. It may take a hard tug to remove the cover. Keep the rubber ring around the ignition key hole with the lower steering column cover.

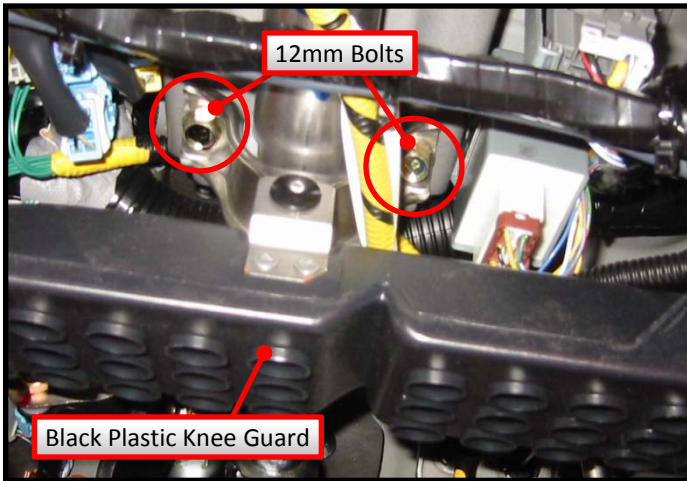


4) After removing the lower steering column cover, two 12mm nuts near the front of the steering column will be accessible. Using the ratchet, extension bar, and 12mm socket, remove the two nuts from the front of the steering column. Put the nuts aside.



INSTALLATION PG 2

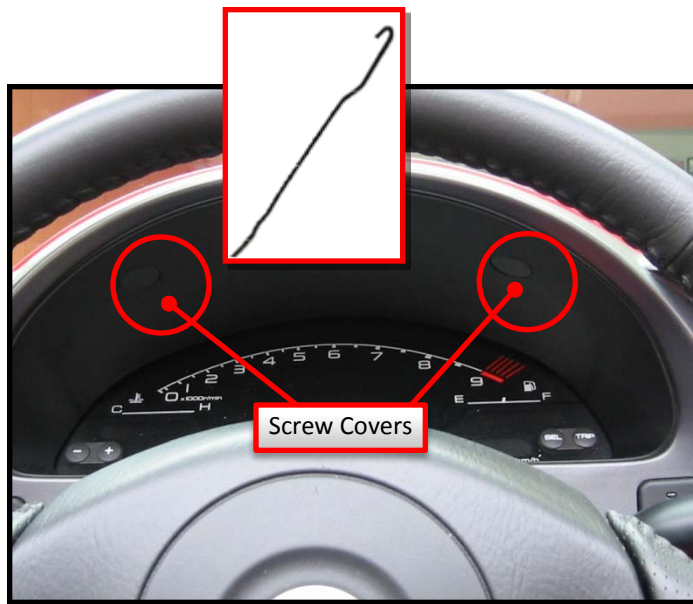
5) Again using the ratchet, extension bar, and 12mm socket, loosen but **DO NOT REMOVE** the two nuts that hold the U-shaped clamp further down the length of the steering column. The ratchet extension bar will be touching the black plastic knee guard as you loosen the bolts. Alternate loosening the bolts, so both bolts are basically being loosened at the same time. As you loosen both bolts, the steering column will begin to descend. Loosen both bolts until the steering column descends to the angle shown here. **DO NOT PUT ANY UNNECESSARY DOWNWARD FORCE ON THE STEERING COLUMN OR STEERING WHEEL.**



6) Remove the top half of the steering wheel cover and set it aside.



7) Locate the included Screw Cap Removal Tool. It should very closely resemble a bent paper clip ;).

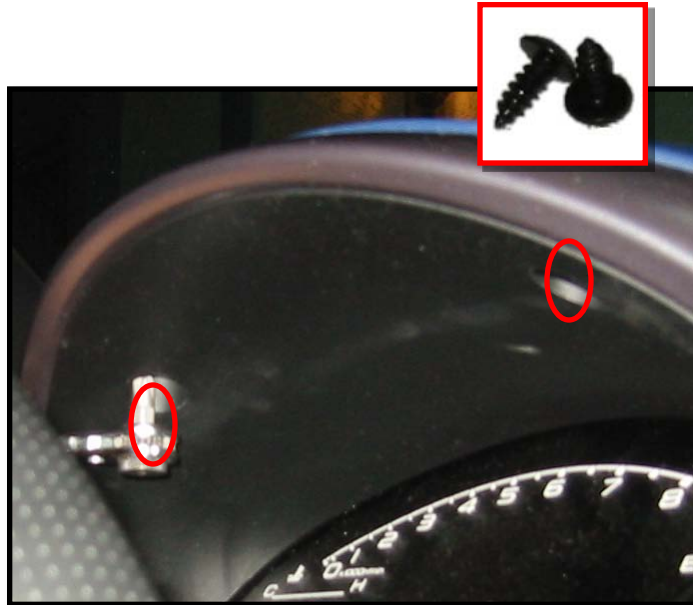


INSTALLATION PG 3

8) Notice the “flat” side of the screw covers on the side closest to the steering wheel. Insert the small hook end of the paper clip into the groove between the flat area and the dashboard until the paper clip hook grabs onto the shelf of the screw cover. Pull the screw covers out and set them aside.



9) Using the short Philips screwdriver, remove the two screws that were behind the screw covers. Set the screws aside.



10) To avoid scratches, use the low adhesive tape to cover the area where the Dash Bezel will come into contact with the turn signal lever as you remove it. Tape Both the dash bezel and the turn signal lever. Feel free to use 2-3 layers on each side just to be safe.



11) Starting from the inside corner of the dashboard gauge panel, pull the panel until the first clip becomes detached from the main dashboard part. You should feel a slow “pop” as the clip becomes detached.



INSTALLATION PG 4

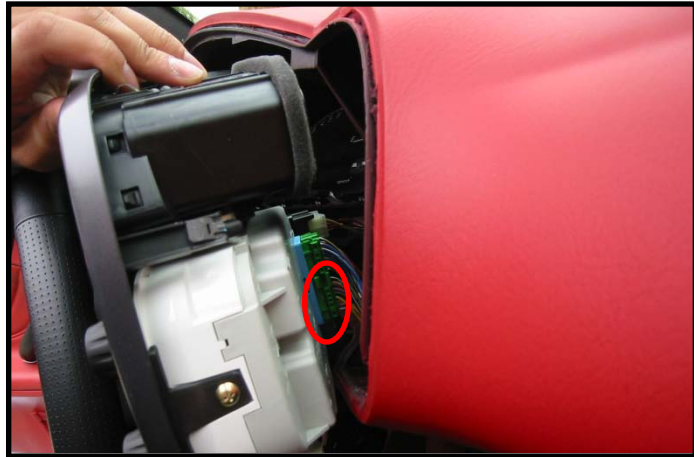
12) Continue pulling the sides of the dashboard gauge panel removing the rest of the clips around the dashboard gauge panel. There are 10 clips total including the clip from the previous step.

Clip Locations



13) While holding the dashboard gauge panel away from the main dashboard, undo the following electrical harnesses...

- 1) Engine Start Button
- 2) Audio Controls
- 3) Cruise Control Switch
- 4) Defroster Switch or VSA switch
- 5) A/C Controls



14) Remove the dashboard gauge panel from the vehicle and place it on a soft, flat surface like a carpet or towel so as not to scratch it. Keep the low adhesive tape on the gauge panel for now.

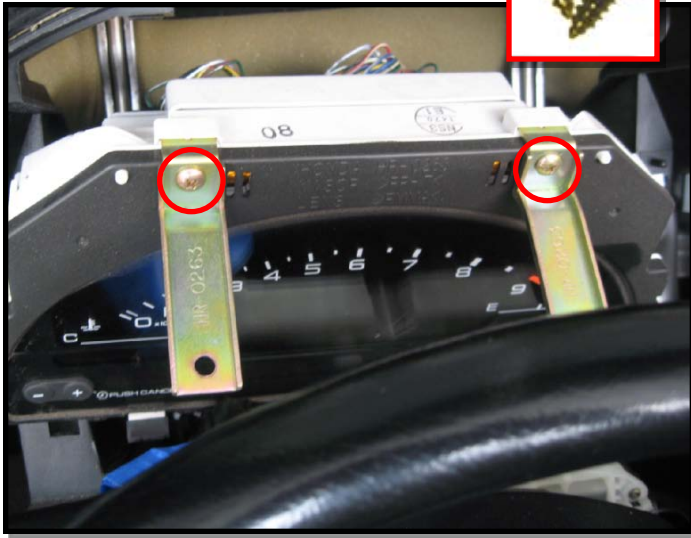


15) Using the short Philips screwdriver, remove the two black screws at the forward end of the brass brackets that hold the gauge cluster in place and the two black screws at the lower corners of the gauge cluster.



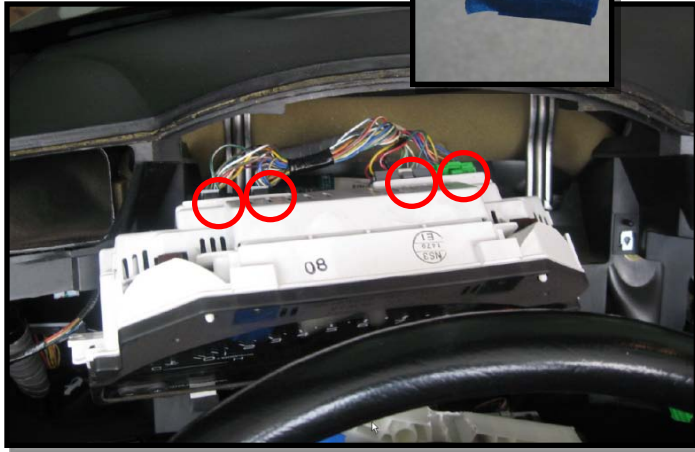
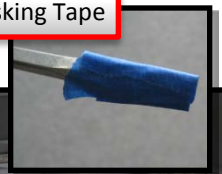
INSTALLATION PG 5

16) Pull the gauge cluster forward and remove the two brass screws that hold the brass brackets onto the gauge cluster. Set aside the brass brackets.



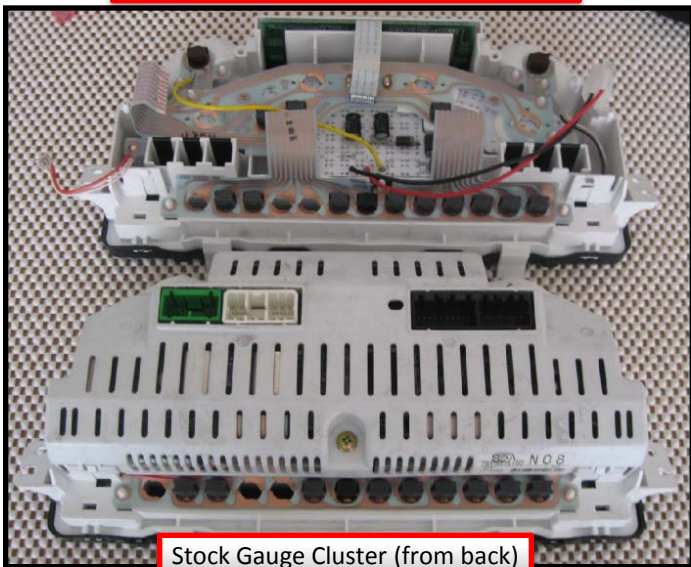
17) Tilt the gauge cluster forward to expose the wire harnesses in back. Using a flat screwdriver with masking tape on the end, push the wire harness tab downward while prying the harness away from the gauge cluster. Unplug all wire harnesses.

Flat Screwdriver with Masking Tape



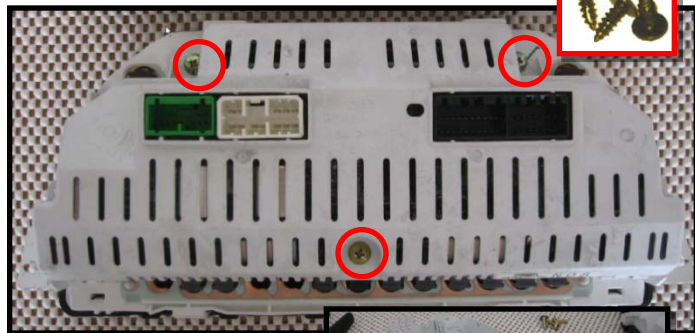
18) Set your stock gauge cluster face down on a soft surface such as a towel. Set the modified gauge cluster face next to your gauge cluster.

Modified Gauge Cluster Face (from back)



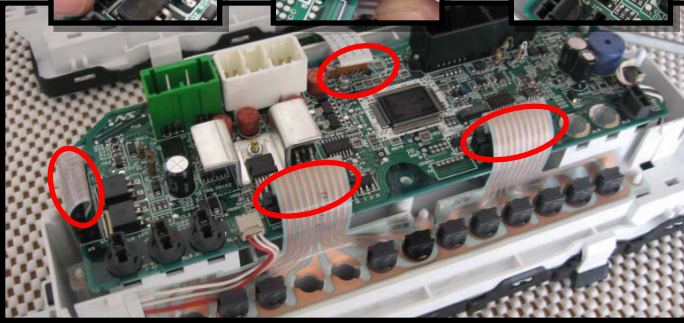
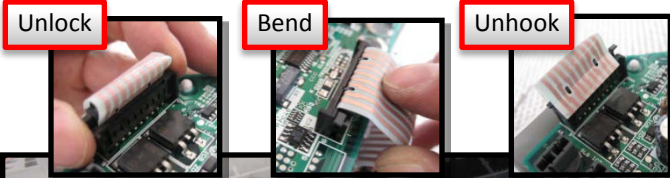
Stock Gauge Cluster (from back)

19) Remove the three brass screws from the back of your stock gauge cluster. Using a small flathead screwdriver to unhook the tabs around the perimeter of the white plastic back cover of the gauge cluster, remove the back cover.

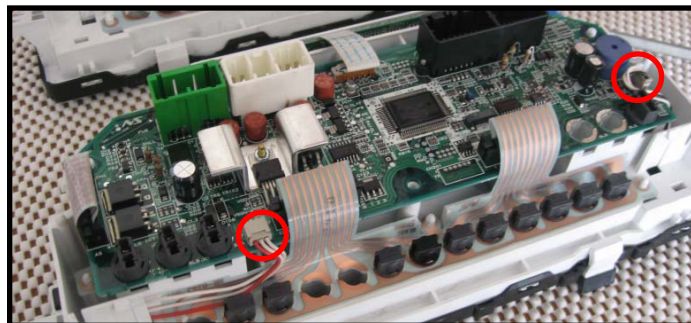
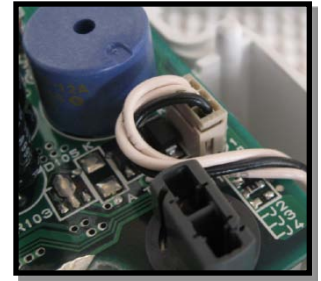
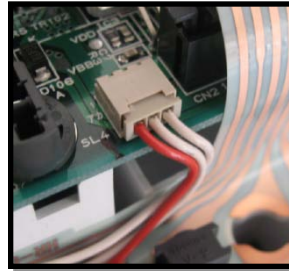


INSTALLATION PG 6

20) With the gauge cluster computer board exposed, unplug the four ribbon cables. The ribbon cables are held in place with plastic clips. Pinch and pull upwards on the sides of the plastic clips to “unlock” them, bend the ribbons backwards to straighten the part where the hooks engage them, unhook the ribbon cables, then unplug them.



21) Unplug the two 3-pin harnesses. You should be able to do this by gently wiggling the harness out. Use a small flathead screwdriver to help release the harness if necessary.

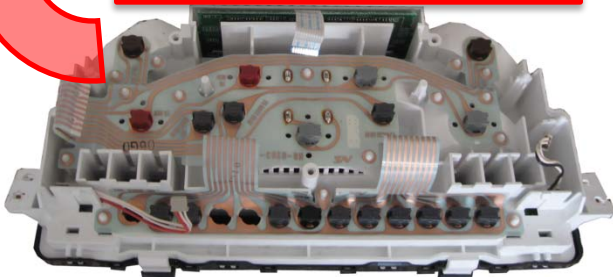


22) While moving the ribbon cables out of the way, lift out the green gauge cluster computer board from the front of your stock gauge cluster. Set aside your stock gauge cluster face assembly for core exchange shipping.

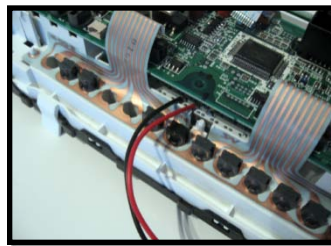
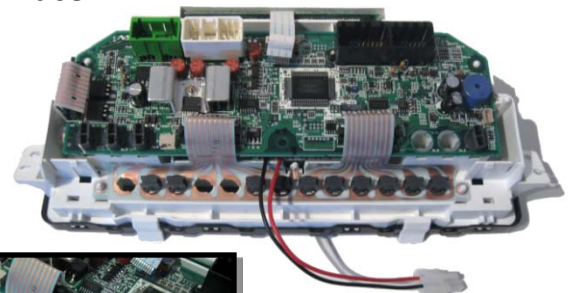
GAUGE CLUSTER COMPUTER BOARD



STOCK GAUGE CLUSTER FACE ASSEMBLY

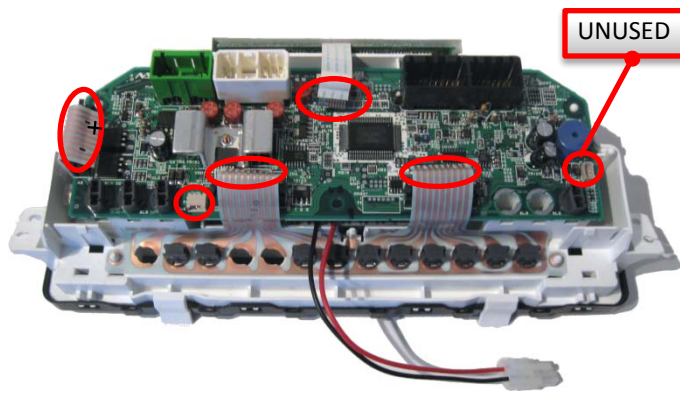


23) While moving the ribbon cables on the modified gauge cluster out of the way, place the gauge cluster computer board onto the modified gauge cluster face. Make sure the red and black power cables come through the bottom side of the gap between the gauge cluster computer board and the gauge cluster face.

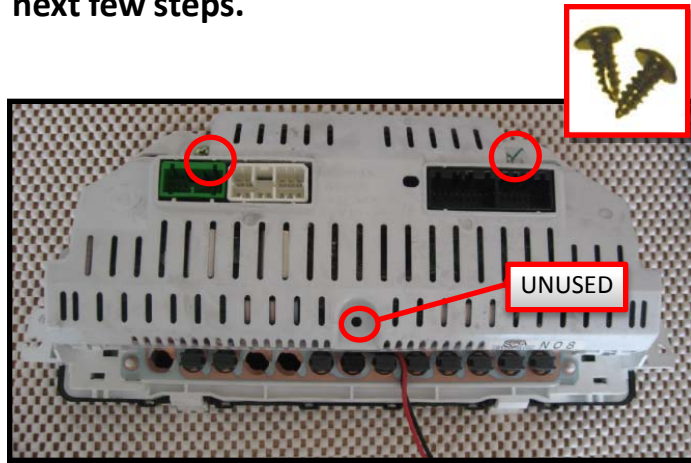


INSTALLATION PG 7

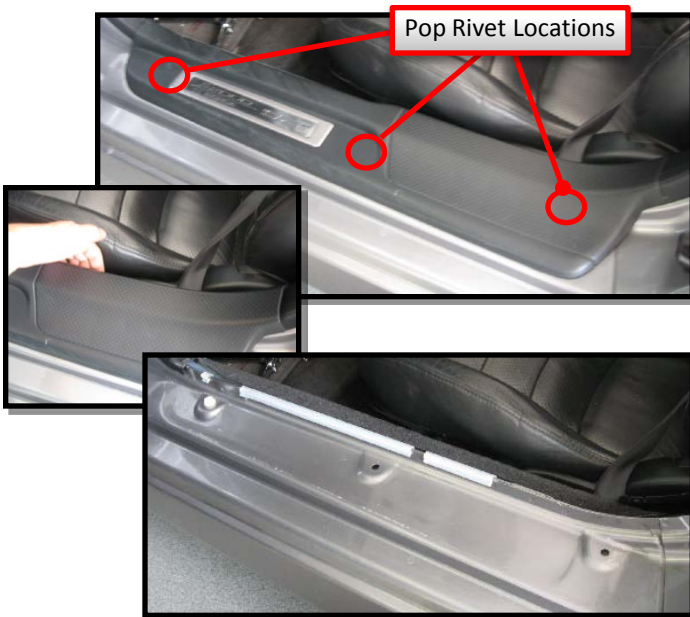
24) Plug the four ribbon cables and the 3-pin harness with one red and two white wires into your gauge cluster computer. Hook the ribbon cables and lock the harness the way you unhooked and locked them in step 23. **The 3-pin harness with one black and two white wires does NOT get plugged back in.**



25) Snap the gauge cluster back cover onto the gauge cluster face assembly. Make sure the red and black power cables come through the gap between the gauge cluster face and back cover. Use two brass screws to attach the back cover to the face. **The bottom middle brass screw is no longer used. Set the gauge cluster aside for the next few steps.**



26) Remove the driver's side door rail trim. It is held in place with three plastic pop rivets. Simply tug on the trim piece where the plastic pop rivets are.



27) With the driver's side door all the way open, use a flat blade screwdriver with masking tape on the end to remove the plastic rivet from the driver's left foot kick panel. The plastic rivet is on the top end of the kick panel underneath the door's rubber weatherstripping.

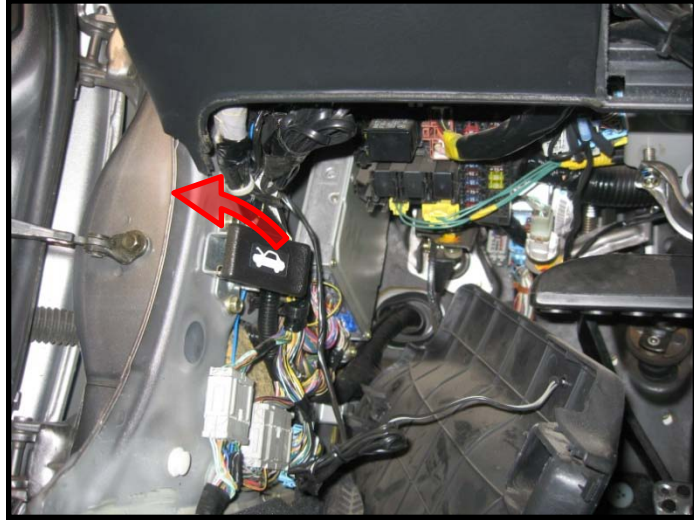


INSTALLATION PG 8

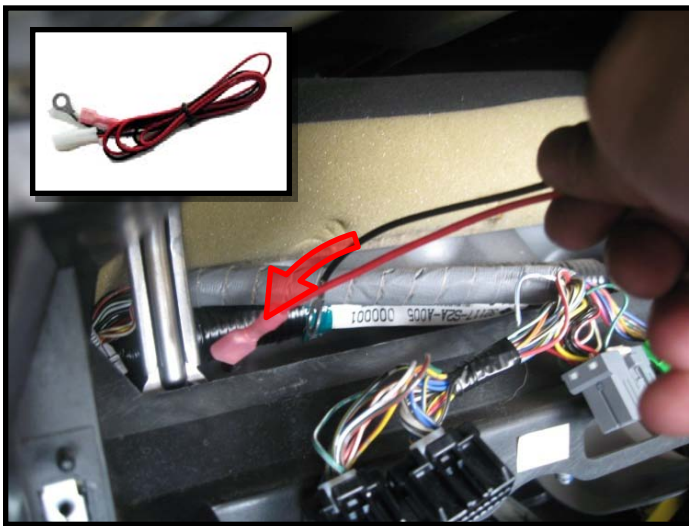
28) Using the flat blade screwdriver with masking tape, remove the large white plastic rivet from the inner side of the driver's left foot kick panel. The rivet is just above and behind the dead pedal.



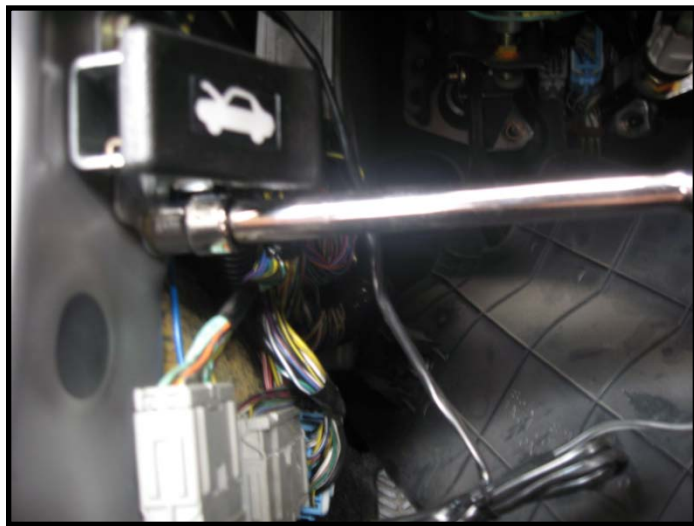
29) With the kick panel fasteners removed, pull the "hood open" lever (the hood will open) and remove the kick panel.



30) Fish the red spade and metal ring connections of the power connection cable through the area in the dash where the gauge cluster goes until the spade and ring connectors fall into the driver's side footwell. Leave the white wire harness end accessible at the gauge cluster opening.

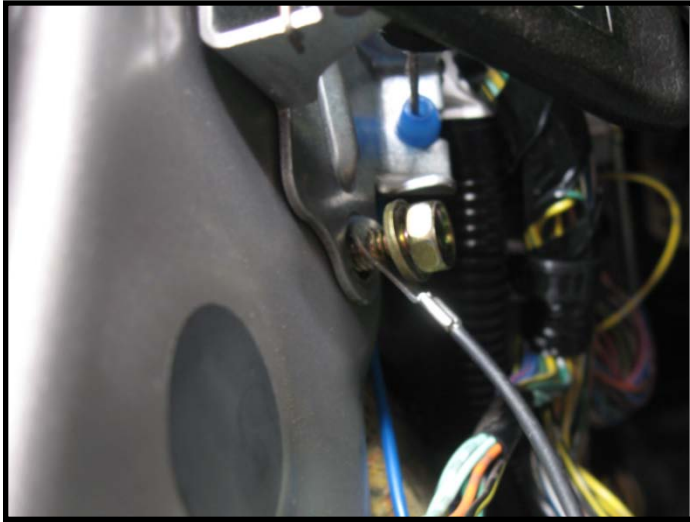


31) Using a 10mm wrench, temporarily remove the brass bolt and washer combination on the lower side of the bracket that the hood release lever is attached to.

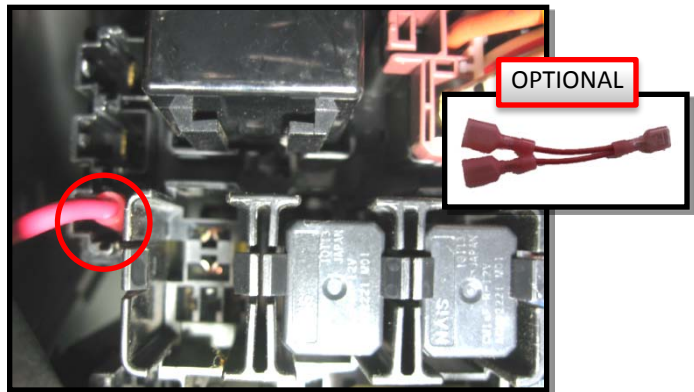


INSTALLATION PG 9

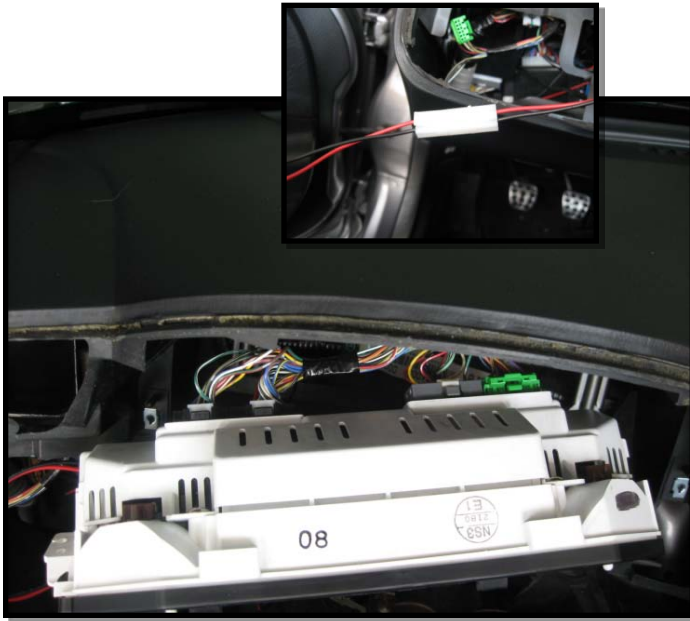
32) Put the brass bolt and washer combination through the metal ground ring on the power connection cable, then reattach the bolt to the hood release lever bracket. Tighten to 7.2 lbf•ft.



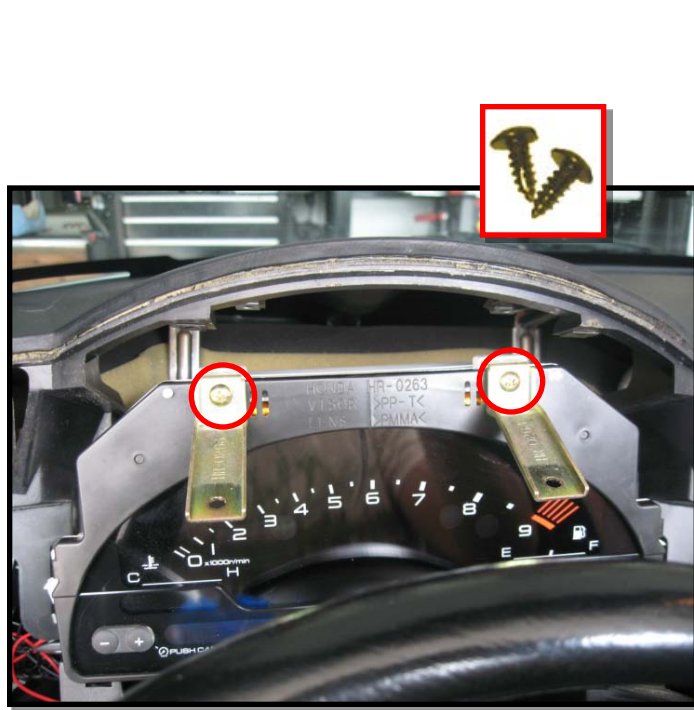
33) Using the flashlight, look upwards in the driver's footwell to locate the fuse box. Locate the three exposed flat spade connections on the left side of the fuse box. Attach the female red spade connector from the LED Gauge Cluster to the male connector closest to the front of the car. If you already have an accessory connected there, use the power splitter to connect both wires to the spade connector.



34) Attach the white wire harness with the power supply wires to the white wire harness with the assembled gauge cluster. Attach the rest of the harnesses to the back of the gauge cluster.



35) Using two of the brass screws, attach the brass brackets back onto the front of the gauge cluster.

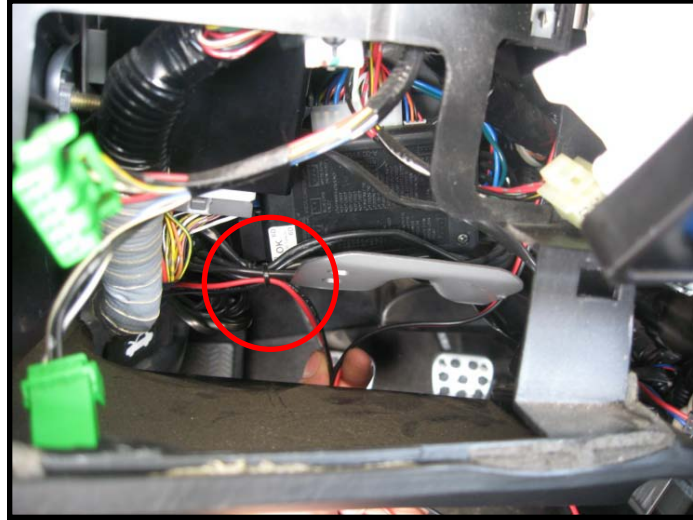


INSTALLATION PG 10

36) Using the short Philips screwdriver, fasten two black screws at the forward end of the brass brackets that hold the gauge cluster in place and the two black screws at the lower corners of the gauge cluster.



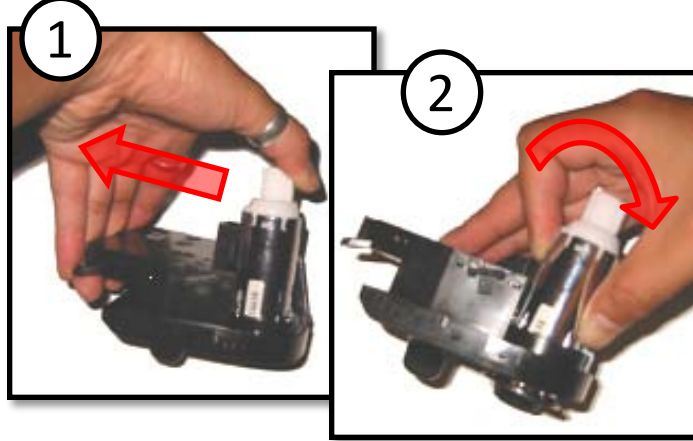
37) Use the included zip ties to bundle together any slack in the power supply wires underneath the dash. Leave enough slack in the ground wire to allow the driver's side kick panel to be reinstalled.



38) Snap the driver's left foot kick panel and accompanying large white plastic rivet back into place. Push the driver's side door rail trim back into place.

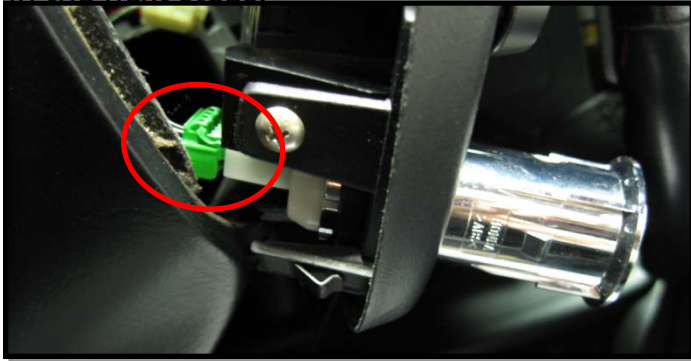


39) On the dashboard gauge panel, remove the Engine Start Button from the Audio Control Module. A plastic stud and a metal flat spring hold it in place. Compress the metal flat spring by pushing the Start Button assembly towards the metal spring side. Then push the plastic stud side inward and forward to remove the Start Button. Set both parts aside.



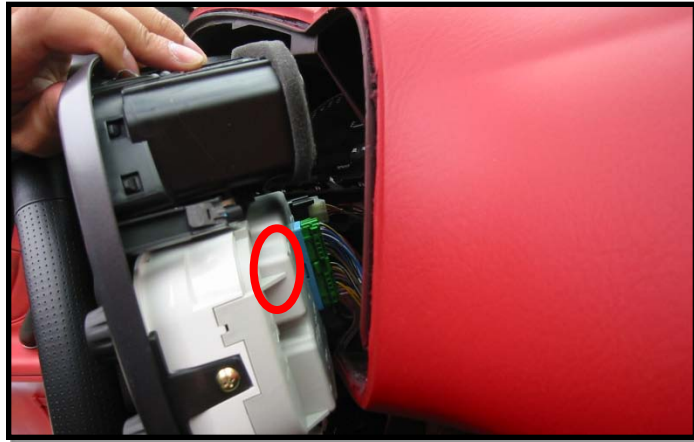
INSTALLATION PG 11

40) Put the gauge panel close enough to its normal location to reconnect the wire harnesses. While holding the dashboard gauge panel away from the main dashboard, reattach the electrical harnesses for the Engine Start Button through the hole in the Audio Control without clicking the Engine Start Button back into the Audio Control. The extra room behind the Start Button comes in handy when reattaching the panel in the next steps.



41) While still holding the dashboard gauge panel away from the main dashboard, reattach the electrical harnesses for the following...

- 1) Engine Start Button
- 2) Audio Controls
- 3) Cruise Control Switch
- 4) Defroster Switch or VSA switch
- 5) A/C Controls



42) Press the dashboard gauge panel back into place until all clips have been fastened. Clip the Start Button back into the Audio Control Module.

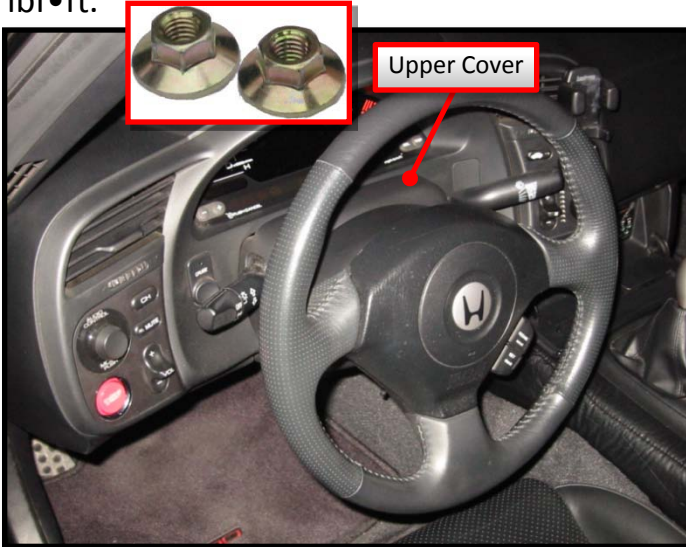


43) Put the upper steering column cover back into place.

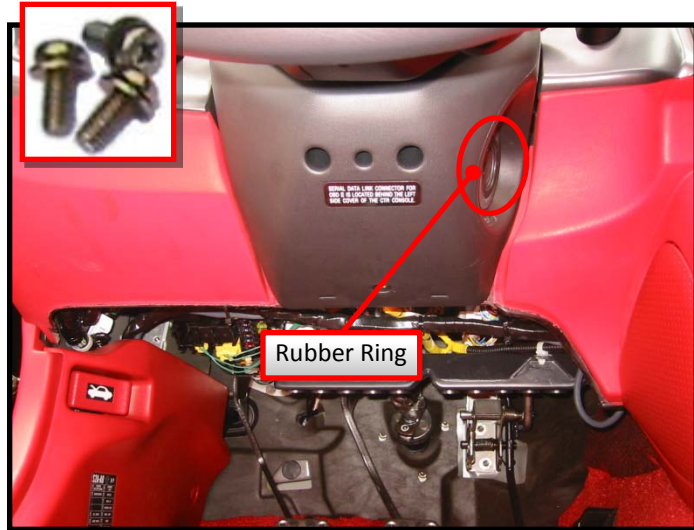


INSTALLATION PG 12

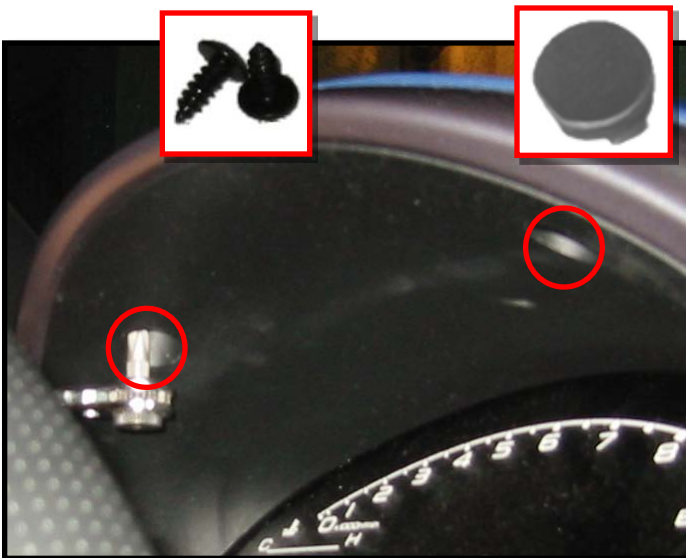
44) Raise the steering column, making sure the upper steering column cover does not become pinched between the steering column and the dashboard. Torque the two nuts near the steering wheel to 12 lbf•ft and the two bolts in the rear of the column to 16 lbf•ft.



45) Reinstall the lower steering column cover. Make sure the rubber ring that surrounds the keyhole is aligned correctly. Use the three gold bolts with attached washers to secure the lower column cover in place.

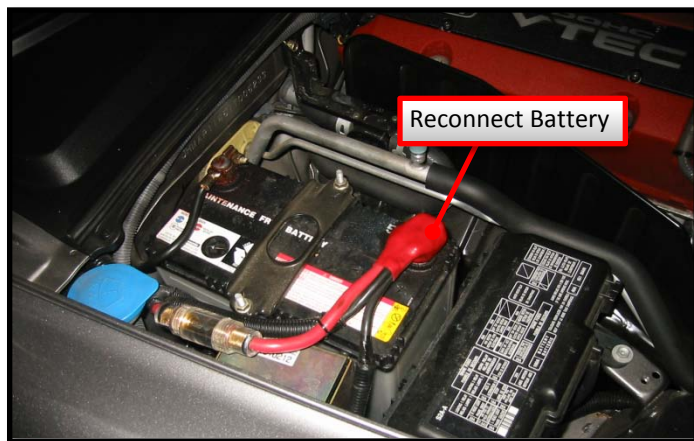


46) Using the short philips screwdriver, replace the two screws on the underside of the dash hood. Replace the screw covers as well.



47) If you disconnected the battery at the start of the installation, reconnect it at this time.

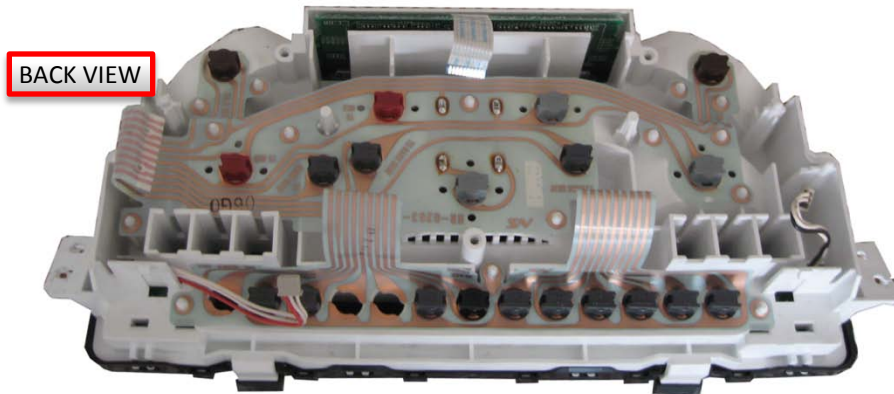
Installation Complete!



CORE RETURN INFO

Congratulations on your purchase and installation of Qube's LED Gauge Cluster. Please refer to the included Owner's Manual for operating instructions. To complete the core exchange program, please send your stock gauge cluster face to...

Qube Engineering
21914 Palos Verdes Blvd
Torrance, CA 90503
818-271-QUBE (7823)
c/o Art Timbol



Please return your parts within two weeks of receiving your LED Gauge Cluster to avoid any additional fees. For your convenience and the protection of your shipment, please reuse box and packaging material from your shipment, if undamaged.

If you wish to keep your stock parts, please contact Qube Engineering for the latest core purchase pricing.

Enjoy your LED Gauge Cluster!